

## Page 1 of 1

All amounts are calculated in domestic currency.

| All Vendors | PO ID PO32606 | Receipt Dates from 6/8/2016 to 6/8/2016 |
|-------------|---------------|---|
|-------------|---------------|---|

|                                |            |
|--------------------------------|------------|
| Total Received Quantity:       | 478.0000   |
| Total Qty to Inspect (PO U/M): | 0.0000     |
| Total Reject Quantity:         | 0.0000     |
| Total Receipt Value:           | \$1,676.95 |
| Total Balance Due Quantity:    | 0.0000     |



**1993**  
**DEPUIS - SINCE**  
**Merci! • Thank you!**

935, boul. du Hâvre  
Valleyfield, Québec  
J6S 5L1

Valleyfield

**Tél.: 450 377-4248**

**Fax : 450 377-5696**

## Montréal

**Tél.: 514 336-4248**

**Fax : 514 336-4246**

## Ontario

**Tél.: 1 800 667-4248**

**Fax: 1 866 456-4242**

**DISTRIBUTEUR D'ACIER ET DE MÉTAUX SPÉCIALISÉS  
STEEL AND SPECIALTY METALS DISTRIBUTOR**

**www.aciercampi.com**

VENDU À / SOLD TO :

613-632-5200

613-632-1053

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY,  
ONTARIO  
K6A 1K7

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY,  
ONTARIO  
K6A 1K7

EQUIP: LIFT

VOTRE N° DE COMMANDE / YOUR P.O. N°  
P032606

ID/SALESM.

CODE CLIENT / CUST. CODE  
DAFEREXPÉDIER PAR / SHIP VIA  
12345

TERMES / TERMS  
NET 30

TEAR.

|                   |                |
|-------------------|----------------|
| REMARKS / REMARKS | PAGE N°<br>002 |
|-------------------|----------------|

[illegible]

|                      |     |  |                                     |     |                                  |    |               |    |               |    |                           |
|----------------------|-----|--|-------------------------------------|-----|----------------------------------|----|---------------|----|---------------|----|---------------------------|
| * Unités de mesure : | CLB |  | Cent (100) livres<br>Hundred pounds | CPI | Cent (100) piéds<br>Hundred feet | UN | Unité<br>Unit | PI | Piéds<br>Feet | PC | Pied carré<br>Square foot |
|----------------------|-----|--|-------------------------------------|-----|----------------------------------|----|---------------|----|---------------|----|---------------------------|

**CONDITIONS:**

[illegible]

PRÉPARÉ PAR/PREPARED BY

LIVRE PAR / DELIVERED BY

HEURE / TIME

| PREPARE PAR/PRÉPARÉ PAR | VÉRIFIÉ PAR / VERIFIED BY | LIVRE PAR / DELIVERED BY | HEURE / TIME |
|-------------------------|---------------------------|--------------------------|--------------|
|                         |                           |                          |              |

<sup>10</sup> ENR. TPS / GST REG. N° 822 435 970 RT 0001 • N° ENR. TVQ / GST REG. N° 121 127 8280 TO 0001

**X**

A/Y      M/M      J/D

MARCHANDISE REÇUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION

---

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

DATE

**CONDITIONS :**

ALL GOODS AND DELIVERED MATERIALS REMAIN THE PROPERTY OF "ACER CAMP INC." UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED. \* ALL  
SOLD MATERIALS ARE AT THE BUYER'S EXPENSE. \* ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. \* THE BUYER HEREBY  
ACCEPTS TO RESPECT THE FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER AGREES TO PAY ADMINISTRATION CHARGES OF  
2% PER MONTH OR 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. \* ANY DEFAULT IN RESPECT WITH THIS CONTRACT WILL LEAD TO  
PAYMENT BY ACCELERATION AND PENALTIES TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE REPOSSESSION OF THE GOODS SOLD.  
\* ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT AUTHORIZED. \* ANY MERCHANDISE THAT HAS BEEN DAMAGED, CUT OR MODIFIED  
CANNOT BE RETURNED. \* ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT TO A 25% RESTOCKING CHARGE.

**SOUS-TOTAL**  
**SUB TOTAL**

T.P.S.  
G.S.T.

T.V.Q. / T.V.H.  
G.S.T. / H.S.T.**TOTAL**

1<sup>st</sup> ENR. TPS / GST REG. N<sup>o</sup> 822 435 970 RT 0001 • N<sup>o</sup> ENR. TVQ / QST REG. N<sup>o</sup> 122 127 8280 TQ 0001

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

DATE \_\_\_\_\_

SCRIPTO-1971

# MILL TEST

CAL-34

|                |                      |                  |                  |                    |              |
|----------------|----------------------|------------------|------------------|--------------------|--------------|
| BILL TO        | CERT CODE:           | DIE NUMBER       | DATE OF SHIPMENT | EXTRUDEX ORDER NO. | MANIFEST NO. |
| SHIP TO        | 1                    | S 2566           | Jun/18/2015      | 181469 - 4         | 329947       |
| SO DESCRIPTION | CUSTOMER PO          | ALLOY            | SALES/IN         | MADE IN CANADA     |              |
| .750" SQ BAR   | 92891                | 6061             | HOUSE ACCOUNTS   |                    |              |
|                | CUSTOMER PART NUMBER | PART DESCRIPTION |                  |                    |              |
|                | DT02566              | .750" SQ BAR     |                  |                    |              |

## Mechanical Properties

Lot A.12 Alloy 6061

Test Date Jun/16/2015

Ultimate Tensile Strength (KSI) 42.50

Yield Strength (KSI) 36.30

Percent Elongation 14.70

Hardness Rockwell E 88.9, 89.1, 89.4

Conductivity

DAS 48

9-89 16/26/10

## Chemical Composition

Cast Number 390180

Alloy 6061

|      |      |     |      |      |      |    |      |      |    |    |    |    |    |    |   |   |    |   |       |      |
|------|------|-----|------|------|------|----|------|------|----|----|----|----|----|----|---|---|----|---|-------|------|
| Si   | Fe   | Cu  | Mn   | Mg   | Cr   | Ni | Zn   | Al   | Ca | Sr | Sn | Pb | Bi | Zr | B | V | Ga | Y | Other |      |
| 0.62 | 0.17 | 0.2 | 0.03 | 0.87 | 0.07 | 0  | 0.01 | 0.01 | 0  | 0  | 0  | 0  | 0  | 0  | 0 | 0 | 0  | 0 | 0     | 0.02 |

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.



David Natale  
Quality Control Manager

# Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : LES ACIERS TRANSDEC (1997) LTEE.

Adresse / Address : 4054 BOUL. LE COMBUSTIER, #201

LAVAL, QC  
H7L5R2

# commande / order # : 6031289

# bon de commande / Purchase order # : QU-45668

# de matrice / Die # : MS 9907

Description : 5/8" DIA ROD

Alliage & trempage / Alloy & temper : 6061 T6

Longueur / Length : 6097 mm

# de contrôle / Control # : 65547-1

48  
9-89

# de coulée / Cast # :

66092

16/04/10

Dureté Rockwell E /  
Rockwell E hardness : 93 HRE  
Min. requis /  
Min. required : 88 HRE  
Max. permis /  
Max. permitted : 100 HRE

Composition chimique typique / Typical chemical composition :

|       | Si        | Fe        | Cu        | Mn        | Mg        | Cr        | Zn       | P        |
|-------|-----------|-----------|-----------|-----------|-----------|-----------|----------|----------|
| 6063  | 0.20-0.60 | 0.35 Max  | 0.10 Max  | 0.10 Max  | 0.45-0.90 | 0.10 Max  | 0.10 Max | 0.10 Max |
| 6005  | 0.60-0.90 | 0.35 Max  | 0.10 Max  | 0.10 Max  | 0.40-0.60 | 0.10 Max  | 0.10 Max | 0.10 Max |
| 6005A | 0.66-0.74 | 0.14-0.28 | 0.08-0.16 | 0.18-0.26 | 0.46-0.54 | 0.03 Max  | 0.05 Max | 0.05 Max |
| 6061  | 0.40-0.80 | 0.70 Max  | 0.15-0.40 | 0.15 Max  | 0.80-1.20 | 0.04-0.35 | 0.25 Max | 0.15 Max |
| 6351  | 0.7-1.3   | 0.5 Max   | 0.10 Max  | 0.40-0.80 | 0.40-0.80 | --        | 0.20 Max | 0.20 Max |

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre,

date : 2016-05-12

Yours truly,

Gilles Pelletier  
Technicien de la qualité  
Quality technician

45454

68623

RAL 58

REQU LE 14 JUL. 2015

**ESSAR**  
STEEL

ESSAR STEEL ALGOMA INC., 105 West Street, Sault Ste. Marie, Ontario, Canada P6A 7B4

65214-3  
REC-48186

ACIER CAMPI INC. P.O. - 65214/288/303/311 S.O. - 355105

ESSAR Steel Algoma 6/19/2015 8:15:33 AM PAGE 1/001 Fax Server

|   |       |  |       |
|---|-------|--|-------|
| SO No. Item & Date: 8032924 000020 2015/06/19   |       | Shipment No. & Date: 1000156568 2015/06/19     |       |
| Sold to Customer Name and Address:  |       | Customer PO No./Date: 767458/2                 |       |
|   |       | BOL NO: F8034973                               |       |
|   |       | Cust. Part No.: TRANSCARE LOGISTIC CORP. - 802 |       |
|   |       | Carrier:                                       |       |
| Customer Specification: CR STEEL SHEET Carbon / CO / CS ASTM A1008 US TY B (2013) Batch Annealed Top Semi Critical Surface Improved Shape Pickled Light Dried Light Matte Finish Edge Sealant<br>Required Gauge type MIN - 0.0144   |       |  |       |
| DAS 48 16/06/10 9-89  |       |  |       |
| Supplementary Instructions: Test Cert 1305-792-1617   |       |  |       |
| Imp. Tr: Chemical Analysis  |       |  |       |
| ESSAR STEEL ALGOMA INC. CERTIFIES THAT THE MATERIAL HEREIN DESCRIBED WAS MADE AND TESTED IN ACCORDANCE WITH THE RULES OF THE SPECIFICATIONS OWN. ALL RESULTS ARE RETAINED IN ACCORDANCE WITH THE COMPANY'S STANDARD RECORD KEEPING PROCEDURES.<br>THIS TEST REPORT MAY NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE APPROVAL OF ESSAR STEEL ALGOMA INC. IF YOU RECEIVE THIS DOCUMENT AND ARE NOT THE INTENDED RECEIVER, PLEASE CALL (705) 945-4008 FOR INSTRUCTIONS ON METHOD OF DISPOSAL OF DOCUMENT. THIS TEST REPORT HAS BEEN GENERATED BY A COMPUTERIZED SYSTEM AND IS VALID WITHOUT A PHYSICAL SIGNATURE.<br>ISO 9001 AND ENVIRONMENTAL CERTIFICATES AVAILABLE AT: WWW.ESSARSTEELALGOMA.COM |       |  |       |
| ALL HEATS FULLY KILLED<br>HEATS INDICATED WITH (*) ARE QUINCE<br>HEATS INDICATED WITH (+) MEANS: Consult to NSFIA for probe test and NDTA marking purposes  |       |  |       |
| Dimensions (T x W x L)<br>0.040" x 48.000"  |       | Heat No./Batch No.<br>178643A3-55              |       |
|   |       | Quantity<br>144,701 R                          |       |
|   |       | Pes<br>1                                       |       |
| CHEMICAL PROPERTIES   |       |  |       |
| Heat No. (wt%)  | C     | Mn   | P     |
| 8643A3*   | 0.04  | 0.24   | 0.003 |
|   | S     | Si   | Cr    |
|   | 0.005 | 0.020  | 0.03  |
|   | Ni    | Al   | Mo    |
|   | 0.02  | 0.00   | 0.00  |
|   | Cu    | Ca   | Fe    |
|   | 0.04  | 0.000  | 0.000 |
|   | As    | Se   | Te    |
|   | 0.000 | 0.000  | 0.000 |
|   | Bi    | Sn   | Pb    |
|   | 0.000 | 0.000  | 0.000 |
|   | Ag    | Co   | W     |
|   | 0.000 | 0.000  | 0.000 |
|   | Mo    | Si   | Al    |
|   | 0.000 | 0.000  | 0.000 |
|   | Fe    | Cr   | N     |
|   | 0.000 | 0.000  | 0.000 |

KASHEF REHMAN  
MANAGER METALLURGICAL SERVICES

**\*\*WARNING\*\*** THIS TEST REPORT AND VALUES REPORTED HEREIN SHOULD ONLY BE USED FOR THE PARTICULAR ITEM, FOR WHICH THE CERTIFICATE IS ISSUED. NO OTHER USES ARE PERMITTED. THE INFORMATION CONTAINED HEREIN IS FOR INFORMATIONAL PURPOSES ONLY AND DOES NOT CONSTITUTE A WARRANTY OR GUARANTEE OF ANY KIND. THE INFORMATION CONTAINED HEREIN IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS PROVIDED. THE INFORMATION CONTAINED HEREIN IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS PROVIDED. THE INFORMATION CONTAINED HEREIN IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS PROVIDED.





740 Imperial Road North

Certificate: 124650 2 Mail To:

Customer: 007035 51

# METALLURGICAL TEST REPORT

North American Stainless Canada Inc.  
740 Imperial Road North  
Guelph, ON N1K1Z3  
Canada

SHIP TO:

Date: 12/17/2015 Page: 1

Steel: 304

Finish: 2B

Your Order: 773837

NAS Order: PN 0059522 06

Corrosion: ASTM A262/14 A/180Bend-OK

## PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED; UNS 30400  
ASTM A240/15a, A480/14b, A666/15a, ASME SA240/13, SA480/13, SA666/13  
CHEM ONLY ON FOLLOWING ASTM: A276/13, A479/13a, A484/13a, A312/13  
CHEM ONLY ON FOLLOWING ASTM: SA312/13, SA479/13  
UNS 5513J XERR; MIL-8-5059D AMEND3 (X CROWN REAS)  
NACE PR0175/ISO 15456-3:2009 A, HR0103/07/QCST66D-A X MAG FERM  
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

## REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.  
EN 10204:2004 3.1; RoHS 1 & 2 Compliant  
Material is Free of Radioactive Contamination  
Steel Making Process: EAF, AOD, & Cont. Casting  
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001  
\*Melted & Manufactured in the USA; Mat'l is DPAE Compliant  
\*Melted & Manufactured in the USA; Mat'l is DPAE Compliant

| Product Id | Coil #   | Skid # | Thickness | Width   | Weight      | Length | Mark | Pieces | Commodity Code |
|------------|----------|--------|-----------|---------|-------------|--------|------|--------|----------------|
| 02X2V0 A   | 02X2V0 A |        | .0575     | 48.0000 | 14,780 COIL |        |      | 1      | 1 74264052     |

CHEMICAL ANALYSIS CH(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)  
Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323  
Chemical Analysis per ASTM A751/08

| HEAT     | CM | C %   | CR %    | CU %  | MN %   | MO %  | N %   | NI %   | P %   | S %   |
|----------|----|-------|---------|-------|--------|-------|-------|--------|-------|-------|
| X2V0     | US | .0467 | 18.3215 | .5080 | 1.6665 | .3775 | .0715 | 0.0055 | .0300 | .0124 |
| DAS 48   |    |       |         |       |        |       |       |        |       |       |
| 9-89     |    |       |         |       |        |       |       |        |       |       |
| 16/06/10 |    |       |         |       |        |       |       |        |       |       |

## MECHANICAL PROPERTIES

| Product Id# | Coil #   | 1 d | 0.1   | UTS   | 20C   | .2% YS | 20C ELONG | % Hard | Tall | Grain |
|-------------|----------|-----|-------|-------|-------|--------|-----------|--------|------|-------|
| 02X2V0 A    | 02X2V0 A | F T | 99.40 | 51.35 | 46.48 | 89.00  | 86.50     | 12.00  |      |       |

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical  
Dept. Mgr.

*ASBrow*

ASHIJEET BRAVE -

12/17/2015



REQULE 27 JAN 2015

## METALLURGICAL TEST REPORT

740 Imperial Road North

Certificate: 974686 4 Mail To: ---

Customer: 007035 016

Ship To:

Date: 8/07/2014 Page: 1

Steel: 304/304L

Finish: 2B

Corrosion: ASTM A262/02aE, 180Bend-OK

Your Order: 754268

NAS Order: DS 0006026 09

## PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED. UNS 30400/30403  
ASTM A240/13C.A480/13.A666/10/ASME SA240/13.SA480/13.SA666/13  
CHEM-ONLY ON FOLLOWING ASTM: A276/13, A479/13a, A484/13a, A312/13  
CHEM ONLY ON FOLLOWING ASME: SA312/13, SA479/13  
AMS 5511H/5513J XHRK; MIL-5059D AMD3 (X CRN MEAS); MIL-4043B  
NACE MR0175/ISO 15156-3:2003 A, MR0103/07:Q08766D-A X MAG PERM  
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

## REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.  
EN 10204:2004 3.1; RoHS 1 & 2 Compliant  
Material is Free of Radioactive Contamination  
NAS Steel Making Process: EAF, AOD, & Cont. Casting  
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001  
\*Melted & Manufactured in the USA; Mat'l is DEARs Compliant

| Product Id | Coil #   | Slid # | Thickness | Width   | Weight | Length | Mark | Pieces | Commodity Code |
|------------|----------|--------|-----------|---------|--------|--------|------|--------|----------------|
| 04N3P7 D   | 04N3P7 D |        | .0460     | 48.0000 | 9.950  | COIL   |      | 3      | 1 74372202     |

## CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A751/08

| HEAT     | CM | C %   | CR %    | CU %  | NOV %  | MO %  | N %   | NI %   | P %   | S %   |
|----------|----|-------|---------|-------|--------|-------|-------|--------|-------|-------|
| N3P7     | US | .0213 | 18.1390 | .3700 | 1.7385 | .2980 | .0764 | 8.0485 | .0325 | .0010 |
| 48       |    |       |         |       |        |       |       |        |       |       |
| 980      |    |       |         |       |        |       |       |        |       |       |
| 16/06/10 |    |       |         |       |        |       |       |        |       |       |

## MECHANICAL PROPERTIES

| Product Id# | Coil #   | 1 d<br>o r | UTS<br>KSI | 20C<br>YS<br>KSI | 20C<br>ELONG<br>%-2" | Hard<br>RB | Hard<br>Tail |
|-------------|----------|------------|------------|------------------|----------------------|------------|--------------|
| 04N3P7 D    | 04N3P7 D | F T        | 97.55      | 49.49            | 50.34                | 87.00      | 91.50        |

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical  
Dept. Mgr.

ABHIJEET BHAVE

8/08/2014



P55-48000 6830



# METALLURGICAL TEST REPORT

North American Stainless Canada Inc.  
740 Imperial Road North  
Guelph, ON N1K1Z3  
Canada

740 Imperial Road North

Certificate: 137294 1 Mail To:

Customer: 007035 510

Ship To:

Date: 1/29/2016 Page: 1

Steel: 304

Finish: 2B

Corrosion: ASTM A262/14 A/180Bend-OK

NAS Order: PN 0058044 18

Your Order: 772009

## PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED; UNS 30400  
ASTM A240/15a, A480/14b, A666/15/ASME SA240/13, SA480/13, SA666/13  
CHEM ONLY ON FOLLOWING ASTM: A276/13, A479/13a, A484/13a, A312/13  
CHEM ONLY ON FOLLOWING ASME: SA312/13, SA479/13  
AMS 5513J XMRK; MIL-S-5059D AMEND3 (X CROWN MEAS)  
NACE MR0175/ISO 15156-3:2009 A, MR0103/07, Q08766D-A X MAG PERM  
MIN. SOLUTION ANNEAL TEMP 1900Z, WATER QUENCHED

## REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.  
EN 10204:2004 3.1; RoHS 1 & 2 Compliant  
Material is Free of Radioactive Contamination  
Steel Making Process: EAF, AOD, & Cont. Casting  
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001  
\*Melted & Manufactured in the USA; Mat'l is DFARS Compliant  
\*Melted & Manufactured in the USA; Mat'l is DFARS Compliant

NAS 48 3-89

16/06/10

| Product Id | Coil #   | Skid # | Thickness | Width   | Weight | Length | Mark | Pieces | Commodity Code |
|------------|----------|--------|-----------|---------|--------|--------|------|--------|----------------|
| 04W9V0 D   | 04W9V0 D |        | .0345     | 48.0000 | 10.280 | COIL   |      | 5      | 1 74257403     |

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323  
Chemical Analysis per ASTM A751/08

| HEAT | CM | C %   | CR %    | CU %  | MN %   | MO %  | N %   | NI %   | P %   | S %   |
|------|----|-------|---------|-------|--------|-------|-------|--------|-------|-------|
| W9V0 | US | .0506 | 18.3400 | .4920 | 1.6410 | .4300 | .0570 | 8.0120 | .0320 | .0010 |
|      |    | SI %  |         |       |        |       |       |        |       |       |
|      |    |       |         |       |        |       |       |        |       |       |

## MECHANICAL PROPERTIES

| Product Id# | Coil #   | 1 d | 0 i   | UTS   | 20C   | -2% YS | 20C   | ELONG | % Hard | Tail |
|-------------|----------|-----|-------|-------|-------|--------|-------|-------|--------|------|
| 04W9V0 D    | 04W9V0 D | F T | 99.80 | 49.97 | 53.16 | 86.50  | 87.00 |       |        |      |

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical  
Dept. Mgr.

*[Signature]*

KRIS LARK

1/29/2016

67970 PAL 48186061

# MILL TEST/QUALITY CONTROL CERTIFICATE

ALNAN ALUMINUM INC.

No.55 TingHong Road Haining, Guangxi, 530031, China

10

| CUSTOMER               | ADDRESS   | PRODUCT TYPE          | DATE             |
|------------------------|---|-----------------------|------------------|
|                        |   |                       |                  |
| EMPIRE RESOURCES, INC. | 2115 LINWOOD AVENUE, 2ND FLOOR, FORT LEE, NJ 07024, USA | Aluminum Alloys Sheet | February 6, 2010 |

| UNIQUE<br>Lot Number | HEAT<br>Number | Dimensions<br>(mm)  | Dimensions<br>(inch) | Air<br>Thick<br>(mm) | Air<br>Thick<br>(inch) | Alloy | Temper | Al        | Cu        | Mg      | Si        | Fe     | Mn      | Zn      | Ti      | Cr        | Elong<br>(%) | UTS<br>ksi | Yield<br>ksi |      |
|----------------------|----------------|---------------------|----------------------|----------------------|------------------------|-------|--------|-----------|-----------|---------|-----------|--------|---------|---------|---------|-----------|--------------|------------|--------------|------|
| Standard             | Standard       | 0.152-0.178         | 0.006-0.007          |                      |                        | 2061  | T6     | remainder | 0.15-0.20 | 0.2-1.2 | 0.10-0.20 | 0.7max | 0.15max | 0.25max | 0.15max | 0.01-0.35 | 4min         | 42min      | 35min        |      |
| Standard             | Standard       | 0.203-0.229         | 0.007-0.009          |                      |                        | 2061  | T6     | remainder | 0.15-0.20 | 0.2-1.2 | 0.10-0.20 | 0.7max | 0.15max | 0.25max | 0.15max | 0.01-0.35 | 6min         | 42min      | 35min        |      |
| Standard             | Standard       | 0.254-0.280         | 0.010-0.010          |                      |                        | 2061  | T6     | remainder | 0.15-0.20 | 0.2-1.2 | 0.10-0.20 | 0.7max | 0.15max | 0.25max | 0.15max | 0.01-0.35 | 8min         | 42min      | 35min        |      |
| Standard             | Standard       | 0.331-0.375         | 0.012-0.010          |                      |                        | 2061  | T6     | remainder | 0.15-0.20 | 0.2-1.2 | 0.10-0.20 | 0.7max | 0.15max | 0.25max | 0.15max | 0.01-0.35 | 10min        | 42min      | 35min        |      |
| 201602000001         | 0151004        | 3.125*13.19*2.438.0 | 0.125*0.006.0        | 3.000                | 0.121                  | 1.610 | 2061   | T6        | remainder | 0.23    | 1.05      | 0.63   | 0.21    | 0.13    | 0.07    | 0.02      | 0.24         | 15.5       | 45.0         | 39.2 |
| 201602000002         | 0151003        | 3.175*12.19*2.438.2 | 0.125*0.006.0        | 3.000                | 0.121                  | 1.610 | 2061   | T6        | remainder | 0.23    | 1.05      | 0.63   | 0.21    | 0.13    | 0.07    | 0.02      | 0.24         | 15.5       | 45.0         | 39.2 |
| 201602000003         | 0151004        | 3.175*12.19*2.438.4 | 0.125*0.006.0        | 3.000                | 0.121                  | 1.606 | 2061   | T6        | remainder | 0.23    | 1.05      | 0.63   | 0.21    | 0.13    | 0.07    | 0.02      | 0.24         | 15.5       | 45.0         | 39.2 |

ORIGIN OF GOODS AS ALNAN ALUMINUM INC.

ACTUAL MILL CHEMICAL AND MECHANICAL PROPERTY TEST REPORTS IN MATERIAL NOMENCLATURE REQUIRED PER SPEC

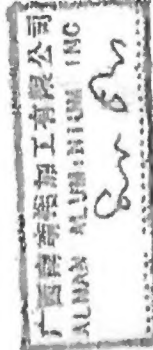
MATERIAL CONFORMS FOR ALLOY 6061 T6, AS PER AMS QQA 25011, AMS 4027, ASTM B205-10 SE-208 AND ALUMINUM ASSOCIATION STANDARDS-2009 IN ALL ASPECTS.

COUNTRY OF MOLT AND MANUFACTURE: CHINA

Issued by **QA51**

DAS  
48  
9-89

Reviewed by **QA10**



1/1

16/06/10

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL M304S16GA  
DATE 11/10/10

PO BATCH NO P032606/134982

MATERIAL CERT REQ'D yes  
QUANTITY RECEIVED 5 x 4x8  
QUANTITY INSPECTED 5 x 4x8  
QUANTITY REJECTED 0

THICKNESS ORDERED .063  
THICKNESS RECEIVED .058  
SHEET SIZE ORDERED 4x8  
SHEET SIZE RECEIVED 4x8

| DESCRIPTION                                       | NCR<br>Check<br>Y/N | COMMENTS    |
|---|---------------------|-------------|
| SURFACE DAMAGE                                    | Y (N)               |             |
| CORRECT FINISH                                    | (V) N               |             |
| CORROSION   | Y (N)               |             |
| CORRECT GRAIN DIRECTION                           | (V) N               |             |
| CORRECT MATERIAL                                  | (V) N               | ASTM A240   |
| CORRECT THICKNESS                                 | (V) N               | .058        |
| PHOTO REQUIRED                                    | Y (N)               |             |
| CORRECT MATERIAL                                  | (V) N               | 304         |
| CORRECT REF # TO LINK CERT                        | (V) N               | Heat # X240 |
| CORRECT MATERIAL IDENTIFICATION                   | (V) N               | M304S16GA   |
| CORRECT M# ON THE MATERIAL                        | (V) N               | M134982     |
| DYES THIS MATERIAL REQUIRE<br>ENGINEERING SIGNOFF | Y (V)               |             |
| DYES THIS REQUIRE AN<br>EXTRUSION REPORT          | Y (V)               |             |

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK  
RECORD RESULTS BELOW

|                            | HRC | HRA | DUR A | DUR D |
|----------------------------|-----|-----|-------|-------|
| TYPE OF MATERIAL           |     |     |       |       |
| SIZE OF TEST SAMPLE        |     |     |       |       |
| HARDNESS DUROMETER READING |     |     |       |       |

testers located in the Quality Office

DAS  
48  
9-89

DAS

QC 18 INSPECTION

ENGINEERING SIGNOFF (if required)

INSPECTED BY 9-89

SIGNED OFF BY

DATE 11/10/10

DATE

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL M304S18GA  
DATE 16/06/10

PO BATCH NO P032606 / M134982

MATERIAL CERT REQD yes  
QUANTITY RECEIVED 3x 4x8  
QUANTITY INSPECTED 3x 4x8  
QUANTITY REJECTED 0

THICKNESS ORDERED .050  
THICKNESS RECEIVED .046  
SHEET SIZE ORDERED 4x8  
SHEET SIZE RECEIVED 4x8

| DESCRIPTION                                       | NCR<br>(Check<br>Y/N) | COMMENTS    |
|---|-----------------------|-------------|
| SURFACE DAMAGE                                    | Y (N)                 |             |
| CORRECT FINISH                                    | (Y) N                 |             |
| CORROSION   | Y (N)                 |             |
| CORRECT GRAIN DIRECTION                           | (Y) N                 |             |
| CORRECT MATERIAL                                  | (Y) N                 | 304         |
| CORRECT THICKNESS                                 | (Y) N                 | .046        |
| PHOTO REQUIRED                                    | Y (N)                 |             |
| CORRECT MATERIAL                                  | (Y) N                 | ASTM A240   |
| CORRECT REF # TO LINK CERT                        | (Y) N                 | Heat # N3P7 |
| CORRECT MATERIAL IDENTIFICATION                   | (Y) N                 | M304S18GA   |
| CORRECT M# ON THE MATERIAL                        | (Y) N                 | M134982     |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGNOFF | Y (N)                 |             |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT          | Y (N)                 |             |

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK  
RECORD RESULTS BELOW

|                              | HRC | HRB | DUR A | DUR D |
|------------------------------|-----|-----|-------|-------|
| TYPE OF MATERIAL             |     |     |       |       |
| SIZE OF TEST SAMPLE          |     |     |       |       |
| HARDNESS / DUROMETER READING |     |     |       |       |

testers located in the Quality Office

|                         |               |  |  |
|-------------------------|---------------|--|--|
| <b>QC 18 INSPECTION</b> |               | <b>ENGINEERING SIGNOFF (if required)</b> |  |
| INSPECTED BY <u>48</u>  | DATE <u>9</u> | SIGNED OFF BY                            |  |
| DATE <u>16/06/10</u>    |               | DATE                                     |  |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL M304S20GA  
DATE 11/10/10

PO BATCH NO P032606/134982

MATERIAL CERT REQD yes  
QUANTITY RECEIVED 2 x 4x8  
QUANTITY INSPECTED 2 x 4x8  
QUANTITY REJECTED 0

THICKNESS ORDERED .040  
THICKNESS RECEIVED .035  
SHEET SIZE ORDERED 4x8  
SHEET SIZE RECEIVED 4x8

| DESCRIPTION                                    | Y/N | Check | COMMENTS               |
|--|-----|-------|------------------------|
| SURFACE DAMAGE                                 | Y   | (N)   |                        |
| CORRECT FINISH                                 | (Y) | N     |                        |
| CORROSION                                      | Y   | (N)   |                        |
| CORRECT GRAIN DIRECTION                        | (Y) | N     |                        |
| CORRECT MATERIAL                               | (Y) | N     | 304                    |
| CORRECT THICKNESS                              | (Y) | N     | .035                   |
| PHOTO REQUIRED                                 | Y   | (N)   |                        |
| CORRECT MATERIAL                               | (Y) | N     | ASIM A240              |
| CORRECT REF # TO LINK CERT                     | (Y) | N     | Heat # W9U0            |
| CORRECT MATERIAL IDENTIFICATION                | (Y) | N     | M304S20GA              |
| CORRECT PO# ON THE MATERIAL                    | (Y) | N     | <del>M304</del> 134982 |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGNOFF | Y   | (N)   |                        |
| DOES THIS REQUIRE AN EXTRUSION REPORT          | Y   | (Y)   |                        |

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK  
RECORD RESULTS BELOW

| TYPE OF MATERIAL           | HRC | HRB | DUR A | DUR D |
|----------------------------|-----|-----|-------|-------|
| SIZE OF TEST SAMPLE        |     |     |       |       |
| HARDNESS DUROMETER READING |     |     |       |       |

testers located in the Quality Office

|                         |                      |  |            |
|-------------------------|----------------------|--|------------|
| <b>QC 18 INSPECTION</b> |                      | <b>ENGINEERING SIGNOFF (if required)</b> |            |
| INSPECTED BY <u>48</u>  | DATE <u>11/10/10</u> | SIGNED OFF BY _____                      | DATE _____ |
| <u>9-89</u>             | <u>8/89</u>          |  |            |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL 6061 T6S .125  
DATE 16/06/10

PO BATCH NO PO 32606/M134982

MATERIAL CERTIFIED yes  
QUANTITY RECEIVED 1x 4x8  
QUANTITY INSPECTED 1x 4x8  
QUANTITY REJECTED 0

THICKNESS ORDERED .125  
THICKNESS RECEIVED .124  
SHEET SIZE ORDERED 4x8  
SHEET SIZE RECEIVED 4x8

| DESCRIPTION  | NCR<br>Created<br>Y/N   | COMMENTS                                |
|--|---|---|
| SURFACE DAMAGE                                     | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N |   |
| CORRECT FINISH                                     | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N |   |
| CORROSION  | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N |   |
| CORRECT GRAIN DIRECTION                            | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N |   |
| CORRECT MATERIAL                                   | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N | <u>6061 T6</u>                          |
| CORRECT THICKNESS                                  | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N | <u>.124</u>                             |
| PHOTO REQUIRED                                     | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N |   |
| CORRECT MATERIAL                                   | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N | <u>AMS 4024 (As per Attach drawing)</u> |
| CORRECT REF # TO LINK CERT                         | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N | <u>Heat # 6151024</u>                   |
| CORRECT MATERIAL IDENTIFICATION                    | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N | <u>6061 T6S .125</u>                    |
| CORRECT M# ON THE MATERIAL                         | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N | <u>M134982</u>                          |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGN OFF | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N |   |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT           | <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N |   |

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK  
RECORD RESULTS BELOW

|                            | HRC | HRB | DUR A | DUR D |
|----------------------------|-----|-----|-------|-------|
| TYPE OF MATERIAL           |     |     |       |       |
| SIZE OF TEST SAMPLE        |     |     |       |       |
| HARDNESS DUROMETER READING |     |     |       |       |

*Testers located in the Quality Office*

|                         |                                |  |  |
|-------------------------|--------------------------------|--|--|
| <b>QC 18 INSPECTION</b> |                                | <b>ENGINEERING SIGNOFF (if required)</b> |  |
| INSPECTED BY            | <u>DAS</u><br><b>48</b>        | SIGNED OFF BY                            |  |
| DATE                    | <u>9-89</u><br><u>16/06/10</u> | DATE                                     |  |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL M1010518GA  
DATE 16/06/10

PO / BATCH NO P032606 / 134982

MATERIAL CERT REC'D yes  
QUANTITY RECEIVED 3 x 4x8  
QUANTITY INSPECTED 3 x 4x8  
QUANTITY REJECTED 0

THICKNESS ORDERED .048  
THICKNESS RECEIVED .045  
SHEET SIZE ORDERED 4x8  
SHEET SIZE RECEIVED 4x8

| DESCRIPTION  | NCR<br>(Check<br>Y/N)                | COMMENTS             |
|--|--------------------------------------|----------------------|
| SURFACE DAMAGE                                     | Y <input checked="" type="radio"/> N |                      |
| CORRECT FINISH                                     | <input checked="" type="radio"/> Y N |                      |
| CORROSION  | Y <input checked="" type="radio"/> N |                      |
| CORRECT GRAIN DIRECTION                            | <input checked="" type="radio"/> Y N |                      |
| CORRECT MATERIAL                                   | <input checked="" type="radio"/> Y N |                      |
| CORRECT THICKNESS                                  | <input checked="" type="radio"/> Y N | <u>.045</u>          |
| PHOTO REQUIRED                                     | Y <input checked="" type="radio"/> N |                      |
| CORRECT MATERIAL                                   | <input checked="" type="radio"/> Y N | <u>ASTM A1008</u>    |
| CORRECT REF # TO LINK CERT                         | <input checked="" type="radio"/> Y N | <u>Heat # 8643A3</u> |
| CORRECT MATERIAL IDENTIFICATION                    | <input checked="" type="radio"/> Y N | <u>M1010518GA</u>    |
| CORRECT M# ON THE MATERIAL                         | <input checked="" type="radio"/> Y N | <u>M134982</u>       |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGN OFF | Y <input checked="" type="radio"/> N |                      |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT           | Y <input checked="" type="radio"/> N |                      |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK<br>RECORD RESULTS BELOW |     |     |       |       |  |
|---|-----|-----|-------|-------|--|
| TYPE OF MATERIAL  | HRC | HRB | DUR A | DUR D |  |
| SIZE OF TEST SAMPLE   |     |     |       |       |  |
| HARDNESS DUROMETER READING  |     |     |       |       |  |

*testers located in the Quality Office*

| QC 18 INSPECTION                                   |                                   | ENGINEERING SIGNOFF (if required) |  |
|--|-----------------------------------|-----------------------------------|--|
| INSPECTED BY <u>DAS 48</u><br>DATE <u>16/06/10</u> | SIGNED OFF BY _____<br>DATE _____ |                                   |  |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL 6061 T6 B0.750x00.750

PC BATCH NO PS 32606

DATE 16/06/10

MATERIAL CERT REQD yes  
 QUANTITY RECEIVED 10'  
 QUANTITY INSPECTED 10'  
 QUANTITY REJECTED 0

THICKNESS ORDERED .750 x .750  
 THICKNESS RECEIVED .754 x .751  
 SHEET SIZE ORDERED 0  
 SHEET SIZE RECEIVED 0

| DESCRIPTION                                       | NCR<br>(Check<br>Y/N) |     | COMMENTS              |
|---|-----------------------|-----|-----------------------|
| SURFACE DAMAGE                                    | Y                     | (N) |                       |
| CORRECT FINISH                                    | (Y)                   | N   |                       |
| CORROSION   | Y                     | (N) |                       |
| CORRECT GRAIN DIRECTION                           | (Y)                   | N   |                       |
| CORRECT MATERIAL                                  | (Y)                   | N   | 6061 T6               |
| CORRECT THICKNESS                                 | (Y)                   | N   | .754 x .751           |
| PHOTO REQUIRED                                    | Y                     | (N) |                       |
| CORRECT MATERIAL                                  | (Y)                   | N   | ASTM B221             |
| CORRECT REF # TO LINK CERT                        | (Y)                   | N   | Heat # 3B0180         |
| CORRECT MATERIAL IDENTIFICATION                   | (Y)                   | N   | 6061 T6 B0.750x00.750 |
| CORRECT M# ON THE MATERIAL                        | (Y)                   | N   | M134982               |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGNOFF | Y                     | (Y) |                       |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT          | Y                     | (Y) |                       |

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK  
 RECORD RESULTS BELOW

|                            | HPC | HRB | HRA | HRC |
|----------------------------|-----|-----|-----|-----|
| TYPE OF MATERIAL           |     |     |     |     |
| SIZE OF TEST SAMPLE        |     |     |     |     |
| HARDNESS DUROMETER READING |     |     |     |     |

testers located in the Quality Office

|                         |                 |  |  |
|-------------------------|-----------------|--|--|
| <b>QC 18 INSPECTION</b> |                 | <b>ENGINEERING SIGNOFF (if required)</b> |  |
| INSPECTED BY            | <u>48</u>       | SIGNED OFF BY                            |  |
| DATE                    | <u>16/06/10</u> | DATE                                     |  |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL 6061 T6 RO.625  
DATE 16/06/10

PO BATCH NO PO32606

MATERIAL CERT REQD yes  
QUANTITY RECEIVED 20  
QUANTITY INSPECTED 20  
QUANTITY REJECTED 0

THICKNESS ORDERED .625  
THICKNESS RECEIVED .624  
SHEET SIZE ORDERED 0  
SHEET SIZE RECEIVED 0

| DESCRIPTION                                       | NCR<br>(Check<br>Y/N)   | COMMENTS       |
|---|---|----------------|
| SURFACE DAMAGE                                    | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> |                |
| CORRECT FINISH                                    | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> |                |
| CORROSION   | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> |                |
| CORRECT GRAIN DIRECTION                           | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> |                |
| CORRECT MATERIAL                                  | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> | 6061 T6        |
| CORRECT THICKNESS                                 | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> | .624           |
| PHOTO REQUIRED                                    | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> |                |
| CORRECT MATERIAL                                  | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> | ASTM B 221     |
| CORRECT REF # TO LINK CERT                        | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> | Heat # 26052   |
| CORRECT MATERIAL IDENTIFICATION                   | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> | 6061 T6 RO.625 |
| CORRECT M# ON THE MATERIAL                        | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> | 134982         |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGNOFF | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> |                |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT          | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> |                |

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK  
RECORD RESULTS BELOW

| TYPE OF MATERIAL           | HRC | HRB | DUR A | DUR D |
|----------------------------|-----|-----|-------|-------|
| SIZE OF TEST SAMPLE        |     |     |       |       |
| HARDNESS DUROMETER READING |     |     |       |       |

*testers located in the Quality Office*


## QC 18 INSPECTION

## ENGINEERING SIGNOFF (if required)

INSPECTED BY DAS 48  
DATE 9-89  
16/06/10

SIGNED OFF BY \_\_\_\_\_  
DATE \_\_\_\_\_

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
  
**Purchase Order ID PO32606**  
  
**Purchase Order Date 6/6/2016**  
**PO Print Date 6/6/2016**  
  
**Page Number 1 of 5**

**Order From :**  
CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

VC-CAM002

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

  
  
**JUN 06 2016**

|                        |              |                       |                      |
|------------------------|--------------|-----------------------|----------------------|
| <b>Contact Name</b>    |              | <b>Buyer</b>          | Chantal Lavoie       |
| <b>Vendor Phone</b>    | 800 667 4248 | <b>Customer POID</b>  |                      |
| <b>Ship To Contact</b> |              | <b>Customer Tax #</b> | 10127-2607           |
| <b>Ship To Phone</b>   |              | <b>Terms</b>          | Net 30               |
| <b>Ship Via:</b>       | Yours ppd    | <b>Currency</b>       | CAD                  |
| <b>Ship Acct:</b>      |              | <b>FOB</b>            | FCA – (Free Carrier) |

| Line Nbr | Reference<br>Vendor Part Number<br>Line Comments<br>Delivery Comments  | Description/<br>Mfg ID  | Req Date/<br>Taxable<br>Promise Date | CD | Req Qty/<br>Unit of<br>Measure | PO Unit Price      | Extended Price  |
|----------|--|-------------------------|--------------------------------------|----|--------------------------------|--------------------|-----------------|
| 1        | M2024T3S.032   | 2024-T3 .032 sheet      | 6/9/2016<br>Yes<br>6/9/2016          |    | 96.00<br>sf                    | \$4.58             | \$440.00        |
|          | MATERIAL: 2024-T3 ALUMINUM SHEET<br>AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037<br>OR ASTM B209  |                         |                                      |    |                                |                    |                 |
|          |  |                         |                                      |    |                                | <b>Line Total:</b> | <b>\$440.00</b> |
| 2        | M6061T6R0.625  | 6061-T6 Round Bar .625" | 6/9/2016<br>Yes<br>6/9/2016          |    | 20.00<br>f                     | \$1.00             | \$19.98         |
|          | MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR<br>AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116<br>OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR<br>ASTM B221 |                         |                                      |    |                                |                    |                 |
|          |  |                         |                                      |    |                                | <b>Line Total:</b> | <b>\$19.98</b>  |

**Note:**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO32606**

Purchase Order Date 6/6/2016

PO Print Date 6/6/2016

Page Number 2 of 5

**Order From :**

VC-CAM002

CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 800 667 4248

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms** Net 30

**Currency** CAD

**FOB** FCA - (Free Carrier)

|   |            |                      |          |       |      |        |          |
|---|------------|----------------------|----------|-------|------|--------|----------|
| 3 | M1010S18GA | 1010/1025 SHEET .048 | 6/9/2016 | 96.00 | ✓ 3x | \$1.58 | \$151.58 |
|   |            |                      | Yes      | sf    |      |        |          |
|   |            |                      | 6/9/2016 |       |      |        |          |

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W  
MINIMUM YIELD TENSILE STRENGTH = 28KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 42 KSI  
COLD ROLLED

**Line Total:** \$151.58

|   |           |                    |          |        |      |        |            |
|---|-----------|--------------------|----------|--------|------|--------|------------|
| 4 | M304S16GA | 304/316 Sheet .063 | 6/9/2016 | 160.00 | ✓ 5x | \$6.51 | \$1,041.39 |
|   |           |                    | Yes      | sf     |      |        |            |
|   |           |                    | 6/9/2016 |        |      |        |            |

PURCHASE MATERIAL: AISI 304/316 SS SHEET  
ANNEALED  
SPECIFICATION: MIL-S-5059  
OR AMS 5513 (304)  
OR AMS 5524 (316)  
OR ASTM A240  
OR ASME SA240

Spoke-ke-B

**Line Total:** \$1,041.39

**Note:**

6/6/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO32606

Purchase Order Date 6/6/2016

PO Print Date 6/6/2016

Page Number 3 of 5

**Order From :**

VC-CAM002

CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 800 667 4248

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms** Net 30

**Currency** CAD

**FOB** FCA - (Free Carrier)

|   |           |   |                    |          |       |      |        |          |
|---|-----------|---|--------------------|----------|-------|------|--------|----------|
| 5 | M304S18GA | ✓ | 304/316 .050 Sheet | 6/9/2016 | 96.00 | ✓ 3x | \$5.31 | \$509.90 |
|   |           |   |                    | Yes      | sf    |      |        |          |
|   |           |   |                    | 6/9/2016 |       |      |        |          |

PURCHASE MATERIAL: AISI 304/316 SS SHEET  
ANNEALED  
SPECIFICATION: MIL-S-5059  
OR AMS 5513 (304)  
OR AMS-5524 (316)  
ORASTMA240  
OR ASME SA240

**Line Total:** \$509.90

|   |           |   |                    |          |       |      |        |          |
|---|-----------|---|--------------------|----------|-------|------|--------|----------|
| 6 | M304S20GA | ✓ | 304/316 .040 Sheet | 6/9/2016 | 64.00 | ✓ 2x | \$3.80 | \$242.99 |
|   |           |   |                    | Yes      | sf    |      |        |          |
|   |           |   |                    | 6/9/2016 |       |      |        |          |

PURCHASE MATERIAL: AISI 304/316 SS SHEET  
ANNEALED  
SPECIFICATION: MIL-S-5059  
OR AMS 5513 (304)  
OR AMS-5524 (316)  
ORASTMA240  
OR ASME SA240

Spoke-6-8

**Line Total:** \$242.99

**Note:**

6/6/2016





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO32606

Purchase Order Date 6/6/2016

PO Print Date 6/6/2016

Page Number 4 of 5

**Order From :**

VC-CAM002

**Ship To :** DART AEROSPACE LTD

CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 800 667 4248

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

|   |              |                      |          |         |        |          |
|---|--------------|----------------------|----------|---------|--------|----------|
| 7 | M6061T6S.125 | 6061-T6 .125 Sheet ✓ | 6/9/2016 | 32.00 ✓ | \$6.59 | \$210.87 |
|   |              |                      | Yes      | sf      |        |          |
|   |              |                      | 6/9/2016 |         |        |          |

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$210.87


|   |                      |                           |          |         |        |         |
|---|----------------------|---------------------------|----------|---------|--------|---------|
| 9 | M6061T6B0.750X00.750 | 6061-T6 Bar .750 x .750 ✓ | 6/9/2016 | 10.00 ✓ | \$2.17 | \$21.71 |
|   |                      |                           | Yes      | f       |        |         |
|   |                      |                           | 6/9/2016 |         |        |         |

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$21.71

**Note:**

6/6/2016

|   |                        |
|---|------------------------|
|  | Dart Aerospace Ltd.    |
|   | 1270 Aberdeen Street   |
|   | Hawkesbury, ON K6A 1K7 |
|   | Tel: 613 632 9577      |
|   | Fax: 613 632 1053      |

# PURCHASE ORDER

Purchase Order ID PO32606

Purchase Order Date 6/6/2016

PO Print Date 6/6/2016

Page Number 5 of 5

|                         |           |                        |                    |
|-------------------------|-----------|------------------------|--------------------|
| Order From :            | VC-CAM002 | Ship To :              | DART AEROSPACE LTD |
| CAMPI STEEL             |           | 1270 ABERDEEN          |                    |
| 935 BOUL. DU HAVRE      |           | HAWKESBURY, ON K6A 1K7 |                    |
| VALLEYFIELD, QC J6S 5L1 |           | CANADA                 |                    |
| CA                      |           |                        |                    |

|                 |              |                |                      |
|-----------------|--------------|----------------|----------------------|
| Contact Name    |              | Buyer          | Chantal Lavoie       |
| Vendor Phone    | 800 667 4248 | Customer POID  |                      |
| Ship To Contact |              | Customer Tax # | 10127-2607           |
| Ship To Phone   |              | Terms          | Net 30               |
| Ship Via:       | Yours ppd    | Currency       | CAD                  |
| Ship Acct:      |              | FOB            | FCA – (Free Carrier) |

|    |          |                                |          |      |        |        |
|----|----------|--------------------------------|----------|------|--------|--------|
| 10 | 71401-45 | PROCUREMENT<br>QUALITY CLAUSES | 6/9/2016 | 1.00 | \$0.00 | \$0.00 |
|----|----------|--------------------------------|----------|------|--------|--------|

No

6/9/2016

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

Line Total: \$0.00

PO Total: \$2,638.42

CL N

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 2

Change Date: 6/6/2016